

Customer	:	CU-DAR001 Dart Helicopters Services	Drawing Name	:	WEARPLATE
Job Number	:	36415			
Estimate Number	:	12901			
P.O. Number	:	N/A	Part Number	:	D350811
This Issue	:	12/18/2007 S.O. No. : N/A	Drawing Number	:	D3508 REV C
Prsht Rev.	:	NC	Project Number	:	N/A
First Issue	:	12/18/2007 Type : SMALL /MED FAB	Drawing Revision	:	C
Previous Run	:	33011	Material	:	N/A
Written By	:	[Signature]	Due Date	:	1/20/2008 Qty: 10 Um: Each
Checked & Approved By	:	[Signature] 07.12.18			
Comment	:	Est Rev:A New Issue 07.06.12 EC			
		Est Rev:B Rev C dwg 07-12-06 DD			

[illegible][illegible]

9.4172

[REDACTED]

Batch: 106702 HR 8-1-8

[illegible]

1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and data involved.

2. The second step is to define the requirements. This involves determining what the system is intended to do and what it must be able to handle.

3. The third step is to design the system. This includes creating a detailed plan of how the system will be built and how it will be tested.

4. The fourth step is to implement the system. This involves building the system according to the design and testing it to ensure it meets the requirements.

5. The fifth step is to maintain the system. This involves monitoring the system's performance and making any necessary adjustments or updates.

1B8-18

⑫

2-Deburr if necessary

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the team.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete each task.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress regularly to ensure that the project is on track.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the original objectives and identifying any areas for improvement.

BB-1-8

1. The first step is to identify the key components of the system. This includes understanding the hardware, software, and network architecture.

2. The second step is to analyze the system's performance. This involves monitoring various metrics such as response time, throughput, and error rates.

3. The third step is to identify the root cause of the problem. This can be done by using tools like network analyzers and log files.

4. The fourth step is to implement a solution. This may involve upgrading hardware, optimizing software, or reconfiguring the network.

5. The fifth step is to test the solution. This ensures that the problem has been resolved and that the system is performing as expected.

6. The sixth step is to document the findings. This helps in future troubleshooting and provides a record of the problem and its resolution.

7. The seventh step is to communicate the results. This involves sharing the findings with the relevant stakeholders.

8. The eighth step is to review the process. This helps in identifying areas for improvement and ensuring that the same problem does not recur.

9. The ninth step is to implement preventive measures. This helps in avoiding future problems and ensures the system's reliability.

10. The tenth step is to monitor the system continuously. This helps in detecting any new issues early and taking corrective action.

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the work.

3. The third step is to develop a plan or strategy to address the problem. This involves identifying the resources needed, the tasks to be completed, and the timeline for the project.

4. After the plan is developed, the next step is to implement the plan. This involves carrying out the tasks and activities that have been identified in the plan.

5. The final step is to evaluate the results of the project. This involves comparing the actual outcomes with the objectives and goals that were set at the beginning of the project.

[illegible]

↓ 08/01/08 (+12) weeks

[illegible]

88 28/01/08

12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/01/11

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/18/2007 10:54:50 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 36415

Part Number: D350811

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/01/09 (X11)

7.0

POWDER COATING

POWDER COATING



M 105642



(RX)

Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

m-1 08/01/09

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



48



Comment: INSPECT POWDER COAT

08-01-09

(X12)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: F1215

48

08-01-09

(X12)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/01/11

Job Completion



08.01.11

Dart Aerospace Ltd

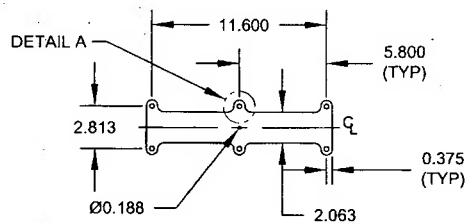
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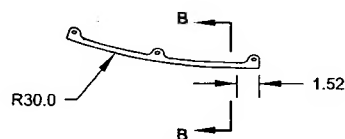
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

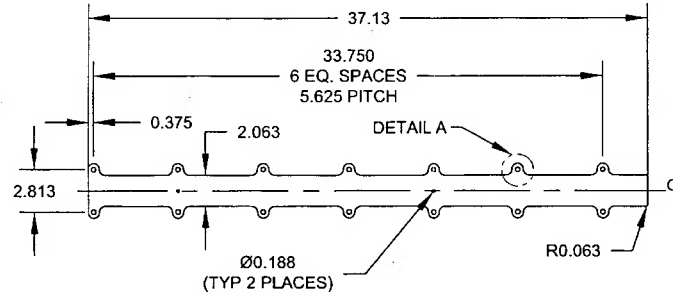
NOTE: Date & initial all entries



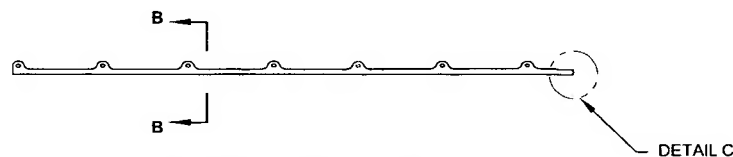
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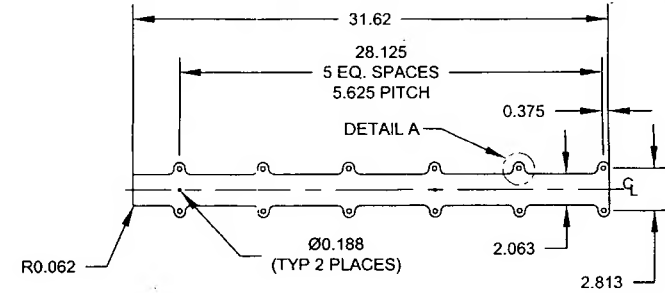
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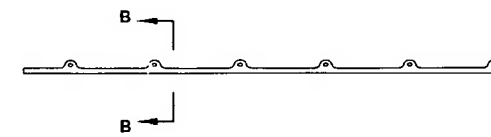
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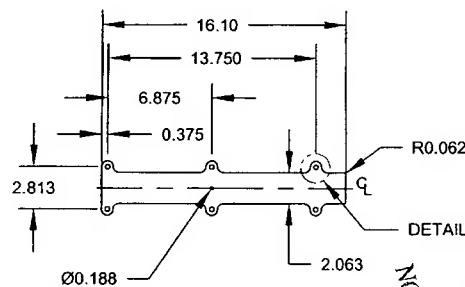
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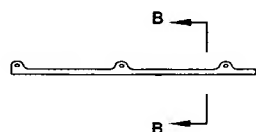
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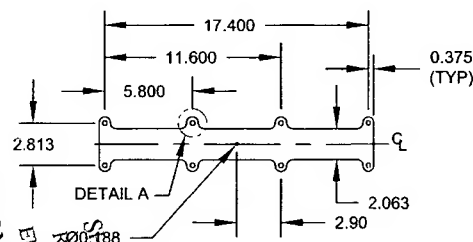
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(MAKE FROM D3508-5F)



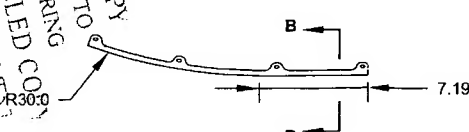
D3508-7F FLAT PATTERN



D3508-7F BENDING DETAIL
(MAKE FROM D3508-7F)



D3508-9F FLAT PATTERN








D3508-9F BENDING DETAIL
(MAKE FROM D3508-9F)

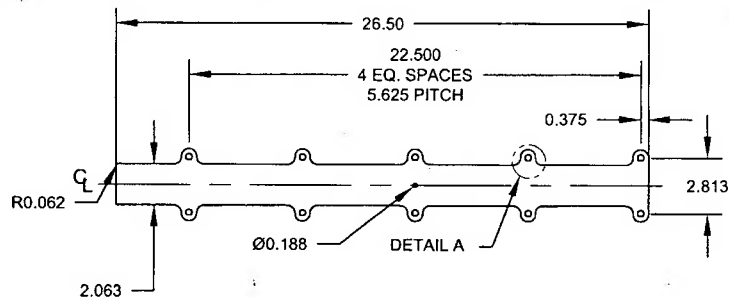
NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 20 GAUGE (0.038 THICK) (REF. DART MATERIAL SPEC M304S20GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) WELD PER DART QSI 004
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.015
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: D3508-1 - 0.47 lbs, D3508-3 - 0.95 lbs, D3508-5 - 0.77 lbs, D3508-7 - 0.39 lbs, D3508-9 - 0.45 lbs, D3508-11 - 0.64 lbs, D3508-13 - 0.25 lbs

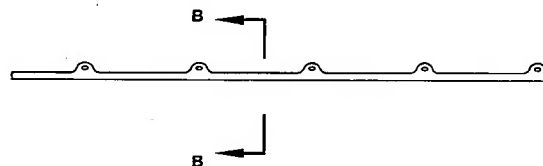
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07/11/16

C	ADD -9/11/13 MOVE TAB OUTBOARD (2.813 WAS 2.733) CHANGE DRAWING FORMAT	PH	07.04.20
B	CHANGE STAINLESS STEEL, WIDEN	PH	06.10.27
A	NEW ISSUE	PH	06.04.21
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWN			
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3508	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	1:1
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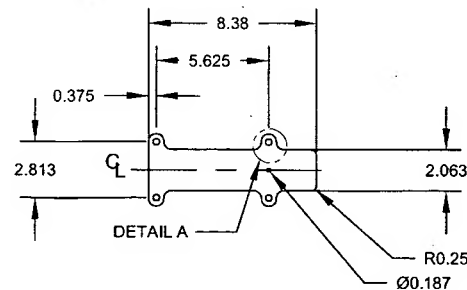
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ENGINEERING
RETURN TO
STOP COPY
NO. 36415
WORK ORDER
SUBJECT TO ATTACHMENT
WITHOUT NOTICE



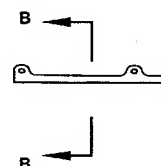
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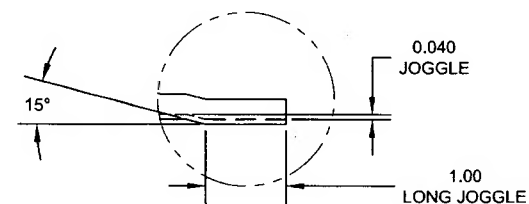
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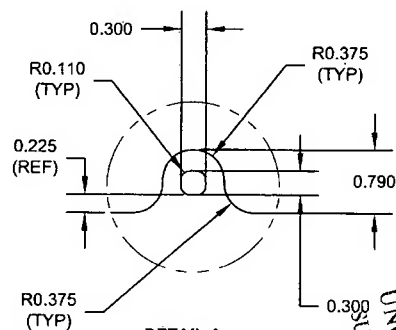
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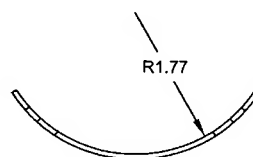
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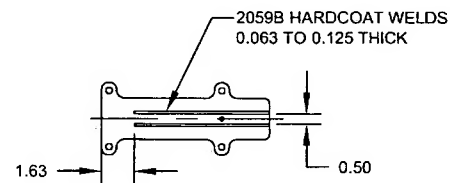
DETAIL C
(SCALE 1:2)



DETAIL A
(SCALE 2:3)



SECTION B-B
(SCALE 2:3)



D3508-13 WELDING DETAIL

RELEASED
07-11-15

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SHOP COPY
NO. 36415

DESIGN	PH	DART AEROSPACE USA, INC	
DRAWN	PH	PORT HADLOCK, WA	
CHECKED	B	DRAWING NO.	REV. C
MFG. APPR.	B	D3508	SHEET 2 OF 2
APPROVED	PH	TITLE	SCALE
DE APPR.	PH	WEARPLATE	1:6
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